

General

Productgroup LF PowerOne
 Mounting type Solid Pressfit Techn
 Material Brass lead-free (max. 0.1% Pb)
 Surface tin
 Customs tariff number
 Country of origin Federal Republic of Germany
 Weight per pieces ~ 0.002000 kg

Technical data

Terminal / Type Buchse Durchgang / Metric
 Thread/Diameter x Length 8.00 mm x 8.50 mm
 Torque 9.00 Nm

Socket length x Socket width 16.000 mm x 16.00 mm
 Socket height 8.50 mm
 Socket rounded yes
 Height total 12.00 mm
 Height over pcb 8.50 mm
 No. of Pins 20
 Pin length 3.50 mm
 Grid dimension X / Y 2.54 mm / 2.54 mm
 Pin alignment Circumference with hole

Processing

Press in force 1200 N up to 5000 N
 Retention force 60-80 % of press-in force
 Press-in speed 100 mm/min. up to 250 mm/min.
 PCB thickness 1.60 mm up to 3.20 mm
 Notice

Current carrying capacity

Part (20°C) ~ / (85°C) ~ 300.000 A / 180.000 A

Usage and storage

Temperature -40°C up to +150°C
 Storage dry environment protected from weather conditions
 Storage conditions at +5°C up to +40°C, 75% RH, non-condensing

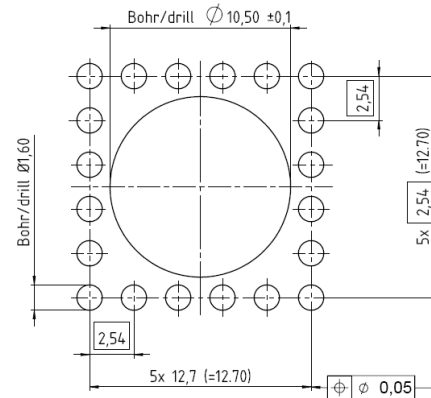
Packaging

packaging quantity 0.000 pcs

Accessories

Press in tool

Standard drill pattern



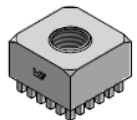
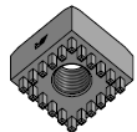
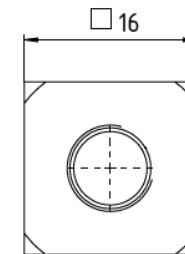
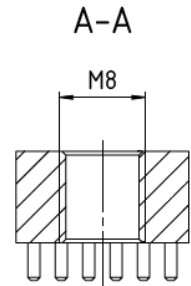
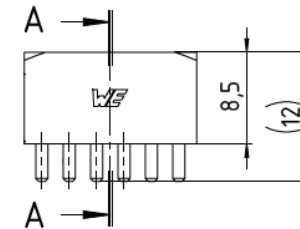
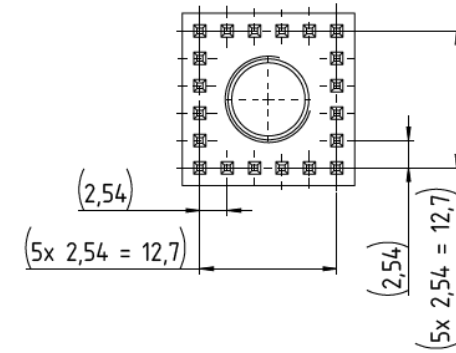
Drill hole specification for PCB

Drill Ø		drill tool	1,60 mm
		drill hole	1,60 mm - 0,025 mm
Cu		Cu - in Hole	Average 30 µm - 60 µm min. 25 µm, max. 80 µm *
End Ø		HAL	(1,450 mm +/- 0,05 mm)
		chem. surfaces	(1,475 mm +/- 0,05 mm)

Note: For Press-fit Technology drill diameter and copper thickness are fix. End Ø for reference only.

* single measurement points in microsection

Dimensions



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Generaltolerances

DIN ISO 2768-mH

Projection mode



Revision	Date	All measures in
A	08.06.21	mm

Part no.

LF991108

Description

LF PowerOne Bush vertical through hole

