

General

Productgroup	LF PowerOne
Mounting type	Massive Pressfit Techn
Material	Brass lead-free (max. 0.1% Pb)
Surface	tin
Customs tariff number	85369095
Country of origin	Federal Republic of Germany
Weight per pieces ~	0.002700 kg

Technical data

Terminal / Type	Bush through hole / Metric
Thread/Diameter x Length	4.000 mm x 4.00 mm
Torque	1.20 Nm

Socket length x Socket width	9.000 mm x 9.00 mm
Socket height	4.00 mm
Socket rounded	no
Height total	7.50 mm
Height over pcb	4.00 mm
No. of Pins	12
Pin length	3.50 mm
Grid dimension X / Y	2.54 mm / 2.54 mm
Pin alignment	Circumference with hole

Processing

Press-in force	720 N up to 3000 N
Retention force	60-80 % of press-in force
Press-in speed	100 mm/min. up to 250 mm/min.
PCB thickness	1.60 mm up to 3.20 mm
Notice	

Current carrying capacity

Part (20°C) ~ / (85°C) ~ 180.000 A / 108.000 A

Usage and storage

Temperature	-40 °C up to +150 °C
Storage	dry environment protected from weather conditions
Storage conditions	at +5 °C up to +40 °C, 75% RH, non-condensing

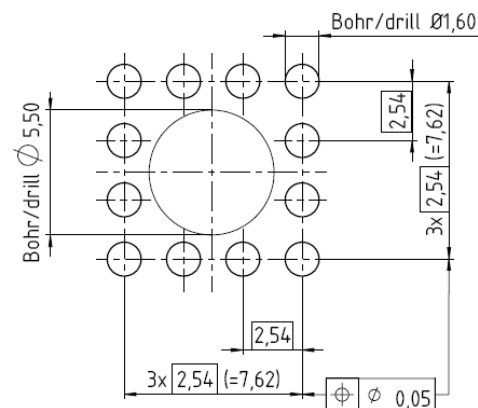
Accessories

Press in tool Press-fit stamp

Co-applicable documents

Powerelement Guidelines [Link to Powerelement Guidelines](#)

Standard drill pattern



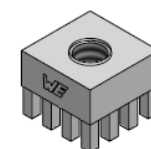
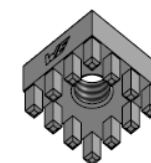
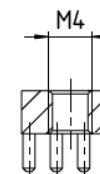
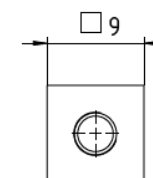
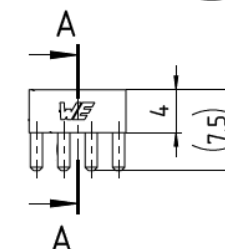
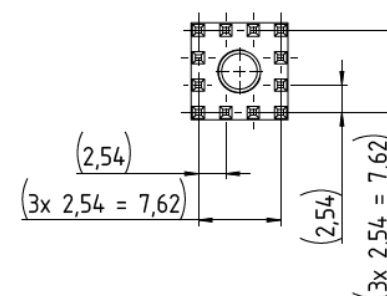
Drill hole specification for PCB

Drill Ø		drill tool drill hole	1,60 mm 1,60 mm - 0,025 mm
Cu		Cu – in Hole	Average 30 µm – 60 µm min. 25 µm, max. 80 µm *
End Ø		HAL chem. surfaces	(1,450 mm +/- 0,05 mm) (1,475 mm +/- 0,05 mm)

Note: For Press-fit Technology drill diameter and copper thickness are fix. End Ø for reference only.

* single measurement points in microsection

Dimensions



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General tolerances

DIN ISO 2768-mH

Projection mode



Revison

A

Date _____

26.08.25

All measures in

mm

Part no.

LF991104

Description

LF PowerOne Bush vertical through hole

